WARNING!

Attention, danger of injury by injection!

Airless units develop extremely high spray pressures.

<table>
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1. Never bring fingers, hands or other body parts into contact with the spray jet!
2. Never point the spray gun at yourself, other persons or animals.
3. Never use the spray gun without spray jet safety guard.

Do not treat a spray injury as a harmless cut. In case of injury to the skin by coating material or solvents, consult a doctor for quick and correct treatment. Inform the doctor about the coating material or solvent used.

2. The following points are to be observed in accordance with the operating manual before every start-up:
   1. Faulty units may not be used.
   2. Secure a Wagner spray gun with the securing lever at the trigger guard.
   3. Ensure earthing.
   4. Check the permissible operating pressure of the high-pressure hose and spray gun.
   5. Check all the connecting parts for leaks.

3. Instructions for regular cleaning and maintenance of the unit are to be observed strictly.

Observe the following rules before any work on the unit and at every working break:
   1. Relieve the pressure from the spray gun and high-pressure hose.
   2. Secure a Wagner spray gun with the securing lever at the trigger guard.
   3. Switch the unit off.

Ensure safety!
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1 SAFETY REGULATIONS FOR AIRLESS SPRAYING

The safety-specific requirements for Airless spraying are specified in:

b) The regulations of the German employer’s liability insurance association („Berufsgenossenschaft“) „Using liquid jets“ (BGV D15) and „Processing coating materials“ (BGV D25).
c) Guidelines for construction and implementation requirements for liquid jets (spraying units) of the German industrial employer’s liability insurance association (ZH1/406).

The following safety regulations are to be observed in order to ensure safe handling of the Airless high-pressure spraying unit.

1.1 FLASH POINT

Only spray coating materials with a flash point of 21 °C or higher.

The flash point is the lowest temperature at which vapors develop from the coating material. These vapors are sufficient to form an inflammable mixture over the air above the coating material.

1.2 EXPLOSION PROTECTION

Do not use the unit in work places which are covered by the explosion protection regulations. The unit is not designed to be explosion protected.

1.3 DANGER OF EXPLOSION AND FIRE FROM SOURCES OF IGNITION DURING SPRAYING WORK

There must be no sources of ignition such as, for example, open fires, lit cigarettes, cigars or tobacco pipes, sparks, glowing wires, hot surfaces, etc. in the vicinity.

1.4 DANGER OF INJURY FROM THE SPRAY JET

Attention, danger of injury by injection! Never point the spray gun at yourself, other persons or animals. Never use the spray gun without spray jet safety guard. The spray jet must not come into contact with any part of the body. In working with Airless spray guns, the high spray pressures arising can cause very dangerous injuries. If contact is made with the spray jet, coating material can be injected into the skin. Do not treat a spray injury as a harmless cut. In case of injury to the skin by coating material or solvents, consult a doctor for quick and correct treatment. Inform the doctor about the coating material or solvent used.

1.5 SECURE SPRAY GUN AGAINST UNINTENDED OPERATION

Always secure the spray gun when mounting or dismounting the tip and in case of interruption to work.

1.6 RECOIL OF SPRAY GUN

When using a high operating pressure, pulling the trigger guard can effect a recoil force up to 15 N. If you are not prepared for this, your hand can be thrust backwards or your balance lost. This can lead to injury.

1.7 BREATHING EQUIPMENT AS PROTECTION AGAINST SOLVENT VAPORS

Wear breathing equipment during spraying work.

A breathing mask is to be made available to the user (regulations of the German employer’s liability insurance association („Berufsgenossenschaft“) „Rules for the use of breathing masks“ (BGR 190), „Using liquid jets“ (BGV D15) and „Processing coating materials“ (BGV D25).
1.8 PREVENTION OF OCCUPATIONAL ILLNESSES

Protective clothing, gloves and possibly skin protection cream are necessary for the protection of the skin.

Observe the regulations of the manufacturer concerning coating materials, solvents and cleaning agents in preparation, processing and cleaning units.

1.9 MAX. OPERATING PRESSURE

The permissible operating pressure for the spray gun, spray gun accessories, unit accessories and high-pressure hose must not fall short of the maximum operating pressure of 25 MPa (250 bar or 3625 psi).

1.10 HIGH-PRESSURE HOSE (SAFETY INSTRUCTIONS)

An electrostatic charging of spray guns and the high-pressure hose is discharged through the high-pressure hose. For this reason the electric resistance between the connections of the high-pressure hose must be equal to or lower than 1 MΩ.

Only use WAGNER original-high-pressure hoses in order to ensure functionality, safety and durability.

1.11 ELECTROSTATIC CHARGING (FORMATION OF SPARKS OR FLAMES)

Electrostatic charging of the unit may occur during spraying due to the flow speed of the coating material. These can cause sparks and flames upon discharge. The unit must therefore always be earthed via the electrical system. The unit must be connected to an appropriately-grounded safety outlet.

1.12 USE OF UNITS ON BUILDING SITES AND WORKSHOPS

The unit may only be connected to the mains network via a special feeding point with a residual-current device with \( \text{INF} \leq 30 \text{ mA} \).

1.13 VENTILATION WHEN SPRAYING IN ROOMS

Adequate ventilation to ensure removal of the solvent vapors has to be ensured.

1.14 SUCTION INSTALLATIONS

The are to be provided by the unit user in accordance with the corresponding local regulations.

1.15 EARTHING OF THE OBJECT

The object to be coated must be earthed.

(Building walls are usually earthed naturally)

1.16 CLEANING THE UNIT WITH SOLVENTS

When cleaning the unit with solvents, the solvent should never be sprayed or pumped back into a container with a small opening (bunghole). An explosive gas/air mixture can arise. The container must be earthed.

1.17 CLEANING THE UNIT

Danger of short-circuits caused by water ingress!
Never spray down the unit with high-pressure or high-pressure steam cleaners.

1.18 WORK OR REPAIRS AT THE ELECTRICAL EQUIPMENT

These may only be carried out by a skilled electrician. No liability is assumed for incorrect installation.

1.19 WORK AT ELECTRICAL COMPONENTS

Unplug the power plug from the outlet before carrying out any repair work.
SAFETY REGULATIONS

1.20 SETUP ON AN UNEVEN SURFACE

The front end must always point downwards in order to avoid sliding away.

If possible do not use the unit on an inclined surface since the unit tends to wander through the resulting vibrations.

2 GENERAL VIEW OF APPLICATION

2.1 APPLICATION

Finish 370 / 250 is an electric driven unit for the airless atomization of different painting materials. Also it is able to feed the internal fedded paint roller, which is available as accessory.

Finish 370 / 250 is made for jobs in the workshop and on the building site.

The unit performance is conceived so that its use is possible on building sites for small- to middle-area dispersion work.

Finish 250 is made for varnishing jobs.

Small jobs with dispersion work are possible.

Both units are able for all common varnishing jobs like doors, door frames, balustrades, furniture, wooden cladding, fences, radiators (heating) and steel parts.

2.2 COATING MATERIAL

Diluting lacquers and paints or those containing solvents, two-component coating materials, dispersion and latex paints.

No other materials should be used for spraying without WAGNER’s approval.

Pay attention to the Airless quality of the coating materials to be processed.

The unit is able to process coating materials with up to 15,000 mPas. If highly viscous coating materials cannot be taken in or the performance of the unit is to low, the paint must be diluted in accordance with the manufacturer’s instructions.

Attention: Make sure, when stirring up with motor-driven agitators that no air bubbles are stirred in. Air bubbles disturb when spraying and can, in fact, lead to interruption of operation.

2.2.1 COATING MATERIALS WITH SHARP-EDGED ADDITIONAL MATERIALS

These particles have a strong wear and tear effect on valves and tips, but also on the heating hose and spray gun. This impairs the durability of these wearing parts considerably.

2.2.2 FILTERING

Sufficient filtering is required for fault-free operation. To this purpose the unit is equipped with a suction filter (Item 1) and an insertion filter in the spray gun (Item 2). Regular inspection of these filters for damage or soiling is urgently recommended.

A high-pressure filter (Item 3) - available as accessory - is rising up the filtering surface and will make the work more comfortable.
3. DESCRIPTION OF UNIT

3.1 AIRLESS PROCESS

The main area of application are thick layers of highly viscous coating material.

At the Finish 370 / 250 unit a diaphragm pump takes in the coating materials and transports it via a high-pressure hose to the spray gun with the airless tip. Here the coating material atomizes since it is pressed through the tip core at a maximum pressure of 25 MPa (250 bar, 3625 psi). This high pressure has the effect of micro-fine atomisation of the coating material. As no air is used in this process, it is described as an AIRLESS process.

This method of spraying has the advantages of finest atomisation, cloudless operation (depending on the correct unit adjustment) and a smooth, bubble-free surface. As well as these, the advantages of the speed of work and convenience must be mentioned.

3.2 FUNCTIONING OF THE UNIT

The following section contains a brief description of the technical construction for better understanding of the function:

Finish 370 / 250 is an electrically driven high-pressure paint spraying equipment. The motor (Item 1) drives directly the hydraulic pump. A piston (2) is moved up and down so that hydraulic oil is moved under the diaphragm (3) which then moves.

In detail:
The downwards movement of the machine opens the disk inlet valve (4) automatically and coating material is sucked in. During the upwards movement of the diaphragm, the coating material is displaced and the outlet valve opens while the inlet valve is closed.

The coating material flows under high pressure through the high-pressure hose to the spray gun and is atomized when it exists from the tip.

The pressure control valve limits the set pressure in the hydraulic oil circuit and thus also the pressure of the coating material. A pressure change when the same tip is used also leads to a change in the amount of paint atomized.
3.3 EXPLANATORY DIAGRAM

1. Tip guard with airless tip
2. Spray gun
3. High-pressure hose
4. Connection for high-pressure hose
5. Pressure gage
6. Pressure control valve
7. Pressure relief valve

Symbols:
- Spraying
- Circulation

8. ON / OFF switch
9. Return tube
10. Suction tube
11. Connection for cleaning with the spray gun
12. Hopper
13. Cleaning ring (TopClean) for hopper (accessory)
14. Inlet valve button
15. Outlet valve
16. Oil measuring stick under the oil screw plug

3.4 TRANSPORTATION

Unroll high-pressure hose and lay it over the shaft.

Pull the locking pins (Item 1) on both sides of shaft. The locking pins can be arrested by a small turn (left or right). Pull the shaft out and deblock the locking pins. A light pull or push will help to lock the pins well.

Transportation in vehicle
Secure the unit in the vehicle by means of suitable fasteners.

3.5 TROLLEY BACKFITTING (ONLY FINISH 370)

Pull locking pins (Item 1) on both sides of frame. The locking pins can be arrested by a small turn (left or right). Move frame into the other position. Debloc the locking pins so that they fit well in the rest position.
### 3.6 TECHNICAL DATA FINISH 250

- **Voltage**: 230 V AC, 50 Hz
- **Fuses**: 16 A time-lag
- **Unit connecting line**: 6 m long, 3 x 1.5 mm²
- **Max. current consumption hose heating**: 4.6 A
- **Degree of protection**: IP 54
- **Acceptance capacity**: 1.1 kW
- **Max. operating pressure**: 25 MPa (250 bar)
- **Max. volume flow**: 2.2 l/min
- **Volume flow at 12 MPa (120 bar) with water**: 1.8 l/min
- **Max. temperature of the coating material**: 43 °C
- **Max. viscosity**: 15,000 mPas
- **Empty weight pump**: 28 kg
- **Hydraulic oil filling quantity**: 0.65 liter
- **Max. vibration at the spraygun**: lower than 2.5 m/s²
- **Max. sound pressure level**: 74 dB (A)*

*Place of measurement: 1 m distance from unit and 1.60 m above floor, 12 Mpa (120 bar) operating pressure, reverberant floor

### 3.7 TECHNICAL DATA FINISH 370

- **Voltage**: 230 V AC, 50 Hz
- **Fuses**: 16 A time-lag
- **Unit connecting line**: 6 m long, 3 x 1.5 mm²
- **Max. current consumption hose heating**: 6.0 A
- **Degree of protection**: IP 54
- **Acceptance capacity**: 1.3 kW
- **Max. operating pressure**: 25 MPa (250 bar)
- **Max. volume flow**: 2.9 l/min
- **Volume flow at 12 MPa (120 bar) with water**: 2.3 l/min
- **Max. temperature of the coating material**: 43 °C
- **Max. viscosity**: 15,000 mPas
- **Empty weight pump**: 29.5 kg
- **Hydraulic oil filling quantity**: 0.65 liter
- **Max. vibration at the spraygun**: lower than 2.5 m/s²
- **Max. sound pressure level**: 74 dB (A)*

*Place of measurement: 1 m distance from unit and 1.60 m above floor, 12 Mpa (120 bar) operating pressure, reverberant floor

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**Before start with the backfitting, pull of main plug of socket, disassemble suction system and high pressure hose**
4 STARTUP

4.1 UNIT WITH SUCTION SYSTEM
1. Unscrew the dust protective cap (Item 1).
2. Ensure that the sealing surfaces of the connections are clean.
   Ensure that the red inlet (2) is inserted in the coating material inlet (5).
3. Use the enclosed 41 mm wrench to screw the union nut (3) at the suction hose (4) onto the coating material inlet (5) and tighten it.
4. Screw the union nut (6) at the return hose (7) to the connection (8) (22mm).

4.2 UNIT WITH UPPER HOPPER (5 LITRES)
1. Unscrew the dust protective cap (Item 1).
2. Ensure that the sealing surfaces of the connections are clean.
   Ensure that the red inlet (2) is inserted in the coating material inlet (5).
3. Screw the union nut (6) on the return pipe (7) onto the connection (8).
3. Hang the return pipe (7) into the hopper and screw the upper hopper (9) onto the coating material inlet (5).

4.3 HIGH PRESSURE HOSE AND SPRAY GUN
1. Screw the high pressure hose (10) onto the hose connection.
2. Screw the spray gun (11) onto the high pressure hose
3. Tighten all union nuts on high pressure hose so that no coating material can escape.
4. Screw the tip holder with the selected tip onto the spray gun, align tip and tighten union nut.

When unscrewing the high pressure hose, hold firmly on the hose connection with a 22mm wrench.

4.4 CONNECTION TO THE MAINS NETWORK
Connection must always be carried out via an appropriately grounded safety outlet with residual-current-operated circuit-breaker.

Before connecting the unit to the mains supply, ensure that the line voltage matches that specified on the unit’s rating plate.
4.5 CLEANING PRESERVING AGENT WHEN STARTING-UP OF OPERATION INITIALLY

Unit with suction tube
1. Immerse the suction system into a container filled with a suitable cleaning agent (recommendation: water).

Unit with hopper
2. Fill up hopper with a suitable cleaning agent (recommendation: water).
3. Switch on unit.
4. Turn the pressure regulating knob (1) to the right until the stop is reached.
5. Open relief valve (2) valve position (circulation)
6. Wait until cleaning agent is emitted from the return hose.
7. Turn the pressure regulating knob (1) back approx. one rotation.
8. Close relief valve (2) valve position (spraying), pressure is rising up inside the high pressure hose (visible at pressure gage)
9. Point the tip of the spray gun into an open collecting container and pull the trigger guard at the spray gun.
10. The pressure is increased by turning the pressure regulating knob (1) to the right. Set approx. 10 MPa at the pressure gage.
11. Spray the cleaning agent out of the unit for approx. 1 - 2 min. (~5 liters) into the open collecting container.

4.6 VENTILATE UNIT (HYDRAULIC SYSTEM) IF THE SOUND OF INLET VALVE IS NOT AUDIBLE

1. Switch on the unit.
2. Turn pressure regulating knob (1) three revolutions to the left.
3. Open relief valve (2) valve position (circulation)
The hydraulic system is ventilated. Leave the unit on for two or three minutes.
4. Then turn pressure regulating knob (1) to the right until stop.
5. Press inlet valve pusher (4).
   Sound of the inlet valve is audible.
6. If not, repeat points 2 and 4.

4.7 TAKING THE UNIT INTO OPERATION WITH COATING MATERIAL

Unit with suction tube
1. Immerse the suction system into a container filled with coating material.

Unit with hopper
2. Fill coating material into the hopper.
3. Press inlet valve pusher (4) several times to release possibly clogged inlet valve.
4. Open relief valve (2) valve position (circulation)
5. Switch on unit.
6. Turn the pressure regulating knob (1) to the right until the stop is reached.
   When the noise of the valves changes, the unit is bled and takes in coating material.
7. If coating material exits from the return hose, turn the pressure regulating knob (1) back approx. 1 rotation.
8. Close relief valve (2) valve position (spraying), pressure is rising up inside the high pressure hose (visible at pressure gage)
9. Pull of the spray gun and spray into an open collecting container in order to remove the remaining cleaning agent from the unit. When coating materials exits from the tip, close the spray gun.
10. Pull of the spray gun and adjust the spraying pressure by turning the pressure regulating knob (1).
11. The unit is ready to spray.
5 SPRAYING TECHNOLOGY

Move the spray gun evenly during the spraying process. If this is not observed, an irregular spraying appearance will be the result. Carry out the movement with the arm, not with the wrist. A parallel distance of approx. 30 cm between the tip and the surface to be coated should always be observed. The lateral limitation of the spray fan should not be too distinct. The edge of spraying should be gradual to facilitate overlapping of the next coat. The spray gun should always be held at an angle of 90° to the surface to be coated. A spray fan aimed obliquely at the surface to be coated leads to an unwanted spray cloud.

To achieve perfect surfaces at varnishing works, special accessories are available at Wagner, e.g. FineFinish tips or an AirCoat gun set. Your Wagner dealer will advise you.

6 HANDLING THE HIGH-PRESSURE HOSE

The high-pressure hose is to be handled with care. Avoid sharp bending or kinking. The smallest bending radius amounts to about 20 cm.

Do not drive over the high-pressure hose. Protect against sharp objects and edges.

**Danger**

Danger of injury through leaking high-pressure hose. Replace any damaged high-pressure hose immediately. Never repair defective high-pressure hoses yourself.

**i**

When using the high-pressure hose while working on scaffolding, it is best to always guide the hose along the outside of the scaffolding.

6.1 HIGH-PRESSURE HOSE

The unit is equipped with a high-pressure hose specially suited for diaphragm pumps.

**i**

Only use WAGNER original-high-pressure hoses with internal heating in order to ensure functionality, safety and durability.

7 INTERRUPTION OF WORK

1. Turn pressure regulating knob three revolutions to the left.
2. Open relief valve (2) valve position circulation
3. Switch off the unit
4. Pull trigger guard of spray gun to decrease the pressure of the high pressure hose and the spray gun.
5. Secure the spray gun, refer to the operating manual of the spray gun.
6. Remove tip from tip holder and store the tip in a small vessel with suitable cleaning agent.
7. Leave the suction system immersed in the coating material or immerse it in the corresponding cleaning agent. The suction filter and unit should not dry out.
8. Cover the material container in order to prevent the paint from drying.

**i**

In using quick-drying or two-component coating materials, do not fail to rinse unit through with a suitable cleaning agent during the processing period.
8 CLEANING THE UNIT

A clean state is the best method of ensuring operation without problems. After you have finished spraying, clean the unit. Under no circumstances may coating material rests dry and harden in the unit. The cleaning agent used for cleaning (only with a flash point above 21 °C) must be suitable for the coating material used.

- **Secure the spray gun**, refer to the operating manual of the spray gun.
  Remove and clean the tip.
- **Unit with suction system**
  1. Open relief valve, valve position (circulation) and switch on unit
  2. Remove suction tube from the material container, the return tube remains over the material container.
  3. Immerse the suction system into a container filled with a suitable cleaning agent
  4. Turn the pressure control valve back in order to set a minimal spraying pressure.
  5. Close relief valve, valve position (spraying)
  6. Pull the trigger guard of the spray gun in order to pump the remaining coating material from the suction hose, high-pressure hose and the spray gun into an open container (if appropriate, increase the pressure at the pressure control valve slowly in order to obtain a higher material flow).
  7. Open relief valve, valve position (circulation)
  8. Pump suitable cleaning agent in the circuit for several minutes. **with inflexible suction system (tube) step 9 up to 17**
  9. Screw the spray gun to the suction tube with both enclosed 22 mm wrenches.
  10. Pump a suitable cleaning agent in the circuit for about 1 minute.
  11. Pull the trigger guard of the spray gun and lock it with a clamp.
  12. Close relief valve, valve position (spraying)
  13. Clean the suction tube about 3 minutes long.

15. Close the spray gun.
16. When cleaning with water repeat the procedure about 3 minutes long with clear water.
17. Remove spray gun from suction tube, close spray gun connection at suction tube with closure nut.

- **Unit with upper hopper**
  1. Open relief valve, valve position (circulation) and switch on unit
  2. Turn the pressure control valve back in order to set a minimal spraying pressure.
  3. Close relief valve, valve position (spraying)
  4. Pull the trigger guard of the spray gun in order to pump the remaining coating material from the hopper, high-pressure hose and the spray gun into an open container (if appropriate, increase the pressure at the pressure control valve slowly in order to obtain a higher material flow).

- **Attention**
  The container must be earthed in case of coating materials which contain solvents.

- **Attention**
  Caution! Do not pump or spray in container with small opening (bunghole)! See safety regulations.

- **i**
  The cleaning effect is increased by alternatively opening and closing the spray gun.

- **i**
  Warm water improves the cleaning effect in the case of water-dilutable coating materials.

18. Close relief valve, valve position (spraying)
19. Pump the remaining cleaning agent into an open container until the pump is empty.
20. Switch off the unit.
8.1 CLEANING THE UNIT FROM THE OUTSIDE

The container must be earthed in case of coating materials which contain solvents.

Attention

Caution! Do not pump or spray in container with small opening (bunghole)!
See safety regulations.

Attention

5. Fill up hopper with suitable cleaning agent.
6. Open relief valve

valve position (circulation)

7. Pump suitable cleaning agent in the circuit for several minutes.

with cleaning ring (TopClean) step 8 up to 12

8. Switch reverser knob into a horizontal position. The cleaning agent will flow around the circumference of the inner hopper wall and will clean it in some minutes, depending on the fouling

9. Switch reverser knob into the upright position. Cleaning agent is flowing directly into the hopper

10. Close relief valve,

valve position (spraying)

11. Pump the remaining cleaning agent from the hopper, high-pressure hose and the spray gun into an open container

12. Open relief valve

valve position (circulation)

13. Switch off unit

8.2 SUCTION FILTER

Clean filters always ensure maximum volume, constant spray pressure and problem-free functioning of the unit.

i

Unit with suction system

1. Unscrew the filter (Item 1) from the suction tube.
2. Clean or replace the filter. Carry out cleaning with a hard brush and a corresponding cleaning agent.

Unit with hopper

1. Release screws with a screwdriver (Item 2).
2. Lift and remove filter disk with a screwdriver
3. Clean or replace the filter disk. Carry out cleaning with a hard brush and a corresponding cleaning agent.

8.3 HIGH-PRESSURE FILTER

1. Open relief valve

valve position (circulation) - Switch the unit off.
2. Open the high-pressure filter and clean the filter insert. To do so:
3. Unscrew the filter housing (1) by hand.
4. Remove the filter insert (2) and pull out the bearing spring (3).
5. Clean all the parts with the corresponding cleaning agent. If compressed air is available – blow through the filter insert and bearing spring.
6. When mounting the filter ensure that the bearing ring (4) in the filter insert is positioned correctly and check the O-ring at the filter housing for damage.
7. Screw on the filter housing by hand until it stops (a higher tightening force only impedes later dismantling).

Do not switch the reverser knob at the cleaning ring into the horizontal position when the pump is load with coating material. The divider holes can be plugged. Than the cleaning work of cleaning ring is reduced, and it will take more time up to the cleaning ring has cleaned themself.

Do not switch the reverser knob at the cleaning ring into the horizontal position when the pump is load with coating material. The divider holes can be plugged. Than the cleaning work of cleaning ring is reduced, and it will take more time up to the cleaning ring has cleaned themself.

Wipe down unit externally with a cloth which has been immersed in a suitable cleaning agent.
8.4 CLEANING THE AIRLESS SPRAY GUN

1. Rinse the Airless spray gun with a suitable cleaning agent under lower operating pressure.
2. Clean the tip thoroughly with a suitable cleaning agent so that no suitable coating material rests remain.
3. Do not store the tip in solvent because this reduces the durability considerably.
4. Clean the outside of the Airless spray gun thoroughly.

Removal
1. Pull the protective bracket (1) forwards.
2. Screw the grip (2) out of the gun housing. Pull out the insertion filter (3).
3. If the insertion filter is clogged or defective, replace it.

Installation
1. Slide the insertion filter (3) with the longer cone into the gun housing.
2. Screw the grip (2) into the gun housing and tighten it.
3. Latch in the protective bracket (1).

9 SERVICING

9.1 GENERAL SERVICING

An annual expert check is highly recommended to be sure to have an safe unit

You can servicing of the unit carried out by the Wagner Service. Favorable conditions can be agreed with a service agreement and/or maintenance packages.

Minimum check before every startup:
1. Check the high-pressure hose, spray gun with rotary joint, power supply cable with plug for damage.
2. Check whether the pressure gage can be read.

check at periodical intervals:
1. Check inlet-, outlet-, relief valve according wear. Clean it and replace worn out parts.
2. Check all filter inserts (spray gun, suction system) clean it and replace if necessary.

9.2 HIGH-PRESSURE HOSE

Inspect the high-pressure hose visually for any notches or bulges, in particular at the transition in the fittings. It must be possible to turn the union nuts freely. A conductivity of less than 1 MΩ must exist across the entire length.

Attention
Have all the electric tests carried by the Wagner Service.
10 REPAIRS AT THE UNIT

10.1 INLET VALVE PUSHER
1. Use a 17 mm spanner to screw out the inlet valve button.
2. Replace the wiper (1) and O-ring (2).

10.2 INLET VALVE
1. Place the enclosed 30 mm wrench on the trigger housing (1).
2. Loosen the trigger housing (1) with light blows of a hammer on the end of the wrench.
3. Screw out the trigger housing with the inlet valve (2) from the paint section.
4. Pull of the clasp (3) using the enclosed screwdriver.
5. Place the enclosed 30 mm wrench on the inlet valve (2). Turn out the inlet valve carefully.
6. Clean the valve seat (4) with a cleaning agent and brush (ensure that no brush hairs are left behind).
7. Clean the seals (5, 6) and check for damage. Replace, if necessary.
8. Check all the valve parts for damage. In case of visible wear replace the inlet valve.

Installation
1. Insert the inlet valve (2) into the trigger housing (1) and secure with the clasp (3). Ensure that the (black) seal (5) is mounted in the trigger housing.
2. Screw the unit from the trigger housing and the inlet valve into the paint section. The same (black) seal (7) has to be mounted in the paint section.
3. Tighten the trigger housing with the 30 mm wrench and tighten with three light blows of the hammer on the end of the wrench. (Corresponds to approx. 90 Nm tightening torque).

10.3 OUTLET VALVE
1. Use a 22 mm wrench to screw the outlet valve from the paint section.
2. Carefully pull of the clasp (1) using the enclosed screwdriver. The compression spring (2) presses ball (4) and valve seat (5) out.
3. Clean or replace the components.
4. Check the O-ring (7) for damage.
5. Check the installation position when mounting the spring support ring (3) (clipped onto spring (2)), outlet valve seat (5) and seal (6), refer to figure.
10.4 PRESSURE CONTROL VALVE

Only have the pressure control valve (1) replaced by the customer service. The max. operating pressure has to be reset by the customer service.

10.5 RELIEF VALVE

Replace a fault relief valve (1) as a single unit. Only the O-ring (2) may be replaced as a single part.

10.6 REPLACING THE DIAPHRAGM

Switch the unit off. Before all repair work: Unplug the power plug from the outlet.

2. Screw the trigger housing with inlet valve out of the paint section as described in Section 10.2 Inlet valve, Items 1 to 3. (disassembling of hexagon nuts will become easier)
3. Turn back the pressure control valve, rotary knob completely (anti-clockwise). (Note: If the unit is still warm, open the oil screw plug (6) briefly in order to compensate the pressure and close it again.)
4. Use a 19 mm wrench to screw the hexagonal bolt (Item 1) out of the pressure insert (2).
5. Remove the paint section (3).
6. Remove the insert (4) and the diaphragm (5).
7. The diaphragm can only be used once. Always replace the diaphragm.
Before mounting the new diaphragm, clean the insert as well as the grooved surface at the pressure insert (2) and the paint section (3) and wipe off any oil.

**Mounting is carried out in the reverse order.**

1. First tighten all the hexagonal bolts (1) crosswise with 30Nm, then crosswise with 70Nm.
2. Before starting up leave the pressure control valve in the open position for about 2 minutes while the motor is running (bleeds the unit). Only then close it until the noise of the inlet valve can be heard.

**10.7 REPLACING THE POWER CABLE**

- Switch the unit off.
- Before all repair work: Unplug the power plug from the outlet.

- Remove the cover (1) (a screwdriver may be helpful to move the cover back from the box).
- Loosen the cable threaded joint (2).
- Loosen the wires in the mains terminal (3).
- Replace the unit connecting line. (only an approved power cable with the designation H07-RNF with a splash-proof plug may be used).
- Connect the green/yellow wire to the contact with the PE sign.
- Connect the cover again with the earthing plug for the heating hose and mount it carefully (do not squeeze any cables!)

**10.8 TYPICAL WEAR PARTS**

Despite the use of high-quality materials the highly abrasive effect of the paints means that wear can occur at the following parts:

- **Inlet valve** (spare part Order No.: 0344700)
  - For replacing refer to Section 10.2
  - (failure becomes noticeable through performance loss and/or poor suction)

- **Outlet valve** (spare part Order No.: 0341702)
  - For replacing refer to Section 10.3
  - (failure becomes noticeable through performance loss and/or poor suction) The outlet valve is usually considerably more durable than the inlet valve. Thorough cleaning may already help here.

- **Relief valve** (spare part Order No.: 0169248)
  - For replacing refer to Section 10.5
  - (failure is noticeable through performance loss. Furthermore material arrives constantly at the return hose although the multifunction switch is set to spraying. This part is relatively seldom a wear part.)
10.9 CONNECTION DIAGRAM

Switch 8A

Plug Cap

Capacitor 35 µF

Cover

19 Finish 370 / 250
### 10.10 REMEDY IN CASE OF FAULTS

<table>
<thead>
<tr>
<th>TYPE OF MALFUNCTION</th>
<th>WHAT ELSE?</th>
<th>POSSIBLE CAUSE</th>
<th>MEASURES FOR ELIMINATING THE MALFUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit does not start</td>
<td>Motor switch can not switched on</td>
<td>No voltage applied</td>
<td>Check voltage supply</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Unit fuse has triggered</td>
<td>Let the motor cool down</td>
</tr>
<tr>
<td>Unit does not suck in</td>
<td>Air bubbles exit from the return hose</td>
<td>Unit is sucking in outside air</td>
<td>Check: Suction system tightened properly? Cleaning connection at rigid suction tube screwed tight and not leaking? Inlet valve button leaky? -&gt; Replace wiper and O-ring (-&gt; refer to Section 10.1)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Air bubbles do not exit at the return hose</td>
<td>Inlet valve clogged</td>
<td>Press the inlet valve button until the stop is reached several times by hand</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Inlet/outlet valve soiled / foreign bodies (e.g. threads) drawn in / worn</td>
<td>Remove the valves and clean then (-&gt; refer to Section Pkt.10.2/10.3) / replace worn parts</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pressure control valve turned down completely</td>
<td>Turn the pressure control valve to the right until the stop is reached</td>
</tr>
<tr>
<td>Unit does not generate pressure</td>
<td>Unit has sucked in</td>
<td>Air in the oil circuit</td>
<td>Bleed the oil circuit in the unit by turning the pressure control valve completely to the left (until overturning) and let it run approx. 2 – 3 min. Then turn the pressure control valve to the right and set the spraying pressure (repeat process several times, if necessary). Process is assisted by positioning the unit vertically.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Suction filter clogged</td>
<td>Check the suction filter. If necessary, clean/replace</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Paint cannot be worked in this state. Due to its properties the paint clogs the valves (inlet valve) and the delivery rate is too low.</td>
<td>Dilute the paint</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Clogged filter do not let enough paint pass</td>
<td>Check/clean the (high-pressure filter) gun filter</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Tip clogged</td>
<td></td>
<td>Clean the tip (-&gt; refer to Section 10.1)</td>
</tr>
<tr>
<td></td>
<td>Unit does not generate the max. pressure possible. Paint nevertheless exits at the return hose.</td>
<td>Relief valve defective</td>
<td>Clean or replace the relief valve (-&gt; refer to Section 10.5)</td>
</tr>
</tbody>
</table>
# 11 SPARE PARTS AND ACCESSORIES

## 11.1 FINISH 370 / 250 ACCESSORIES

### Accessories:

<table>
<thead>
<tr>
<th>ITEM</th>
<th>DESIGNATION</th>
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</tr>
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<tbody>
<tr>
<td>1</td>
<td>Spray gun AG-14 (stainless steel)</td>
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<tr>
<td></td>
<td>Spray gun AG-08 (aluminium made)</td>
<td>0296 388</td>
</tr>
<tr>
<td>2</td>
<td>AirCoat spray gun GM-3000</td>
<td>0364 005</td>
</tr>
<tr>
<td>3</td>
<td>Double hose</td>
<td>9984 564</td>
</tr>
<tr>
<td></td>
<td>HP hose DN-3, 7.5 m</td>
<td>9984 583</td>
</tr>
<tr>
<td>4</td>
<td>AirCoat-controller set</td>
<td>0252 910</td>
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<tr>
<td>5</td>
<td>Pole gun</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Length 100 cm</td>
<td>0096 019</td>
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<tr>
<td></td>
<td>Length 150 cm</td>
<td>0096 005</td>
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<tr>
<td></td>
<td>Length 370 cm</td>
<td>0096 006</td>
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<tr>
<td>6</td>
<td>Inline Roller</td>
<td>0345 010</td>
</tr>
<tr>
<td>7</td>
<td>Hopper 5l</td>
<td>0341 265</td>
</tr>
<tr>
<td>8</td>
<td>Hopper cleaning ring (TopClean)</td>
<td>0340 930</td>
</tr>
<tr>
<td>9</td>
<td>Tip extension</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Length 15 cm</td>
<td>0556 051</td>
</tr>
<tr>
<td></td>
<td>Length 30 cm</td>
<td>0556 052</td>
</tr>
<tr>
<td></td>
<td>Length 45 cm</td>
<td>0556 053</td>
</tr>
<tr>
<td></td>
<td>Length 60 cm</td>
<td>0556 054</td>
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<tr>
<td>10</td>
<td>Tip extension with Slewable knee joint</td>
<td>0096 015</td>
</tr>
<tr>
<td></td>
<td>Length 100 cm</td>
<td>0096 016</td>
</tr>
<tr>
<td></td>
<td>Length 200 cm</td>
<td>0096 017</td>
</tr>
<tr>
<td></td>
<td>Length 300 cm</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Suction system (flexible) for dispersionen</td>
<td>0034 630</td>
</tr>
<tr>
<td>12</td>
<td>Cleaning container for suction system</td>
<td>0055 553</td>
</tr>
<tr>
<td></td>
<td>Holder for container (only F250)</td>
<td>0252 264</td>
</tr>
<tr>
<td>13</td>
<td>Suction system (rigid) for dispersionen</td>
<td>0341 264</td>
</tr>
<tr>
<td>14</td>
<td>Filter bag, mesh width 0.3 mm</td>
<td>0097 531</td>
</tr>
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### 11.2 SPARE PARTS LIST PUMP HEAD

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<th>DESIGNATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0252 290</td>
<td>Pump head</td>
</tr>
<tr>
<td>2</td>
<td>0252 442</td>
<td>Pressure insert D18 (Finish 370)</td>
</tr>
<tr>
<td>2</td>
<td>0252 443</td>
<td>Pressure insert D16,5 (Finish 250)</td>
</tr>
<tr>
<td>3</td>
<td>0252 440</td>
<td>Piston D18 (Finish 370)</td>
</tr>
<tr>
<td>3</td>
<td>0252 441</td>
<td>Piston D16,5 (Finish 250)</td>
</tr>
<tr>
<td>4</td>
<td>0187 308</td>
<td>Spring plate</td>
</tr>
<tr>
<td>5</td>
<td>9922 516</td>
<td>Snap ring 12x1</td>
</tr>
<tr>
<td>6</td>
<td>0005 311</td>
<td>Pressure spring</td>
</tr>
<tr>
<td>7</td>
<td>3050 916</td>
<td>O-ring 25x3</td>
</tr>
<tr>
<td>8</td>
<td>0252 289</td>
<td>Diaphragm with inlet</td>
</tr>
<tr>
<td>9</td>
<td>9971 395</td>
<td>O-ring 10x1,25</td>
</tr>
<tr>
<td>10</td>
<td>0169 248</td>
<td>Relief valve (item 9,10)</td>
</tr>
<tr>
<td>11</td>
<td>0341 702</td>
<td>Outlet valve, service set</td>
</tr>
<tr>
<td>12</td>
<td>0252 469</td>
<td>Outlet valve housing</td>
</tr>
<tr>
<td></td>
<td>0252 470</td>
<td>End part (to order with item12)</td>
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<tr>
<td>13</td>
<td>0344 700</td>
<td>Inlet valve</td>
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<tr>
<td>14</td>
<td>0341 331</td>
<td>Sealing ring (2x)</td>
</tr>
<tr>
<td>15</td>
<td>0252 279</td>
<td>Trigger housing</td>
</tr>
<tr>
<td>16</td>
<td>0341 336</td>
<td>Clasp</td>
</tr>
<tr>
<td>17</td>
<td>0340 339</td>
<td>Inlet</td>
</tr>
<tr>
<td>18</td>
<td>9990 865</td>
<td>Dust protective cap M36x2</td>
</tr>
<tr>
<td>19</td>
<td>0341 241</td>
<td>Inlet valve button (item19, 20, 21)</td>
</tr>
<tr>
<td>20</td>
<td>0341 316</td>
<td>Wiper</td>
</tr>
<tr>
<td>21</td>
<td>9971 486</td>
<td>O-ring 4x2 (FFPM)</td>
</tr>
<tr>
<td>22</td>
<td>0047 432</td>
<td>Double socket 1/4&quot; NPS/M16x1,5</td>
</tr>
<tr>
<td>23</td>
<td>9970 103</td>
<td>Sealing ring</td>
</tr>
<tr>
<td>24</td>
<td>0252 475</td>
<td>Pressure gage</td>
</tr>
<tr>
<td>25</td>
<td>0252 478</td>
<td>Cap</td>
</tr>
<tr>
<td>26</td>
<td>9970 218</td>
<td>Sealing ring</td>
</tr>
<tr>
<td>27</td>
<td>0252 295</td>
<td>Suction pipe</td>
</tr>
<tr>
<td>28</td>
<td>0252 294</td>
<td>Pressure control valve (item 28, 29)</td>
</tr>
<tr>
<td>29</td>
<td>9971 365</td>
<td>O-ring 9,25x1,78*</td>
</tr>
<tr>
<td>30</td>
<td>0010 861</td>
<td>Pressure spring*</td>
</tr>
<tr>
<td>31</td>
<td>0010 859</td>
<td>Stop sleeve*</td>
</tr>
<tr>
<td>32</td>
<td>0010 858</td>
<td>Clip*</td>
</tr>
<tr>
<td>33</td>
<td>0158 250</td>
<td>Pressure regulating knob*</td>
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<td>34</td>
<td>9951 072</td>
<td>Cap</td>
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<td>0252 493</td>
<td>Label, plate</td>
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<td>36</td>
<td>0158 383</td>
<td>Label Wagner</td>
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<td>37</td>
<td>9993 105</td>
<td>Hose nozzle M5</td>
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<td>38</td>
<td>3051 678</td>
<td>O-ring 9x3</td>
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<td>0252 316</td>
<td>Return pipe</td>
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<tr>
<td>40</td>
<td>9900 217</td>
<td>Hexagon head screw M12x90 (4)</td>
</tr>
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<td>41</td>
<td>9906 035</td>
<td>Cylinder head screw M12x50 (2)</td>
</tr>
<tr>
<td>42</td>
<td>9920 204</td>
<td>Washer 13 (6)</td>
</tr>
</tbody>
</table>

* When these parts are replaced the operating pressure has to be set again by the customer service.
11.3 SPARE PARTS LIST PUMP-AGGREGATE

<table>
<thead>
<tr>
<th>ITEM</th>
<th>ORDER-NO</th>
<th>DESIGNATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0252 280</td>
<td>Motor assy. (item 1 to 10)</td>
</tr>
<tr>
<td>2</td>
<td>0252 431</td>
<td>Flange ring</td>
</tr>
<tr>
<td>3</td>
<td>3057 379</td>
<td>O-ring 30x2,5</td>
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<tr>
<td>4</td>
<td>0252 429</td>
<td>Inner ring</td>
</tr>
<tr>
<td>5</td>
<td>9922 603</td>
<td>Snap ring 52x2</td>
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<tr>
<td>6</td>
<td>0252 428</td>
<td>Shaft sealing ring</td>
</tr>
<tr>
<td>7</td>
<td>0252 430</td>
<td>Needle bearing</td>
</tr>
<tr>
<td>8</td>
<td>0252 450</td>
<td>Housing</td>
</tr>
<tr>
<td>9</td>
<td>0252 432</td>
<td>Fan</td>
</tr>
<tr>
<td>10</td>
<td>0252 433</td>
<td>Fan cowl</td>
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<tr>
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<td>0340 354</td>
<td>Gasket</td>
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<tr>
<td>12</td>
<td>0252 435</td>
<td>Frame, fan</td>
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<tr>
<td>13</td>
<td>9903 348</td>
<td>Hex self drilling screw (8)</td>
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<tr>
<td>14</td>
<td>9971 536</td>
<td>Sealing disk (4)</td>
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<td>15</td>
<td>9900 248</td>
<td>Hex washer head screw M4x12 (13)</td>
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<td>9900 313</td>
<td>Cylinder head screw M8x25 (2)</td>
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<tr>
<td>17</td>
<td>9920 102</td>
<td>Washer 8,4 (2)</td>
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<td>9900 249</td>
<td>Hex washer head screw M5x12 (4)</td>
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<tr>
<td>19</td>
<td>9904 306</td>
<td>Screw plug BSP 1/8&quot;</td>
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<td>9970 127</td>
<td>Sealing ring</td>
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<td>21</td>
<td>0252 453</td>
<td>Oil cap screw</td>
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<td>9971 146</td>
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<td>0252 305</td>
<td>Seal</td>
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<td>0252 385</td>
<td>Gasket</td>
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<td>28</td>
<td>9953 696</td>
<td>Motor protection switch</td>
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<td>30</td>
<td>0252 504</td>
<td>Label F370</td>
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<tr>
<td>31</td>
<td>0252 302</td>
<td>Label F250 (left)</td>
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<td>32</td>
<td>0252 303</td>
<td>Label F250 (right)</td>
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<td>33</td>
<td>9952 876</td>
<td>Capacitor 35μF</td>
</tr>
<tr>
<td>34</td>
<td>0341 520</td>
<td>Mains cable H07RN-F3G1.5 6m long</td>
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<tr>
<td>35</td>
<td>9990 571</td>
<td>Plug (2)</td>
</tr>
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<td>36</td>
<td>9950 244</td>
<td>Terminal strip</td>
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<tr>
<td>37</td>
<td>0252 293</td>
<td>Cover</td>
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### 11.4 SPARE PARTS LIST HIGH-PRESSURE FILTER

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<tbody>
<tr>
<td>1</td>
<td>0097 121</td>
<td>High-pressure filter HF-01 compl.</td>
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<tr>
<td>2</td>
<td>0097 301</td>
<td>Filter block</td>
</tr>
<tr>
<td>3</td>
<td>0097 302</td>
<td>Filter housing</td>
</tr>
<tr>
<td>4</td>
<td>0097 303</td>
<td>Hollow screw</td>
</tr>
<tr>
<td>5</td>
<td>0097 304</td>
<td>Seal ring</td>
</tr>
<tr>
<td>6</td>
<td>9970 110</td>
<td>Seal ring</td>
</tr>
<tr>
<td>7</td>
<td>9974 027</td>
<td>O-ring 30x2 (PTFE)</td>
</tr>
<tr>
<td>8</td>
<td>9971 401</td>
<td>O-ring 16x2 (PTFE)</td>
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<tr>
<td>9</td>
<td>0508 749</td>
<td>Bearing spring</td>
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<tr>
<td>10</td>
<td>0508 603</td>
<td>Bearing ring</td>
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<tr>
<td>11</td>
<td>0508 748</td>
<td>Filter insert 60 meshes</td>
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<td></td>
<td>0508 450</td>
<td>Optional: Filter insert 100 meshes</td>
</tr>
<tr>
<td></td>
<td>0508 449</td>
<td>Filter insert 30 meshes</td>
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<tr>
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<td>9994 245</td>
<td>Pressure spring</td>
</tr>
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### 11.5 SPARE PARTS LIST TROLLEY

<table>
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<tbody>
<tr>
<td>1</td>
<td>0252 291</td>
<td>Trolley assy. (for F-370)</td>
</tr>
<tr>
<td>2</td>
<td>9994 961</td>
<td>Wheel (2)</td>
</tr>
<tr>
<td>3</td>
<td>9994 950</td>
<td>Wheel cap (2)</td>
</tr>
<tr>
<td>4</td>
<td>0252 455</td>
<td>Locking pin (4)</td>
</tr>
<tr>
<td>5</td>
<td>0252 454</td>
<td>Spacer ring (2)</td>
</tr>
<tr>
<td>6</td>
<td>9910 106</td>
<td>Hexagon nut M5 (4)</td>
</tr>
<tr>
<td>7</td>
<td>0252 464</td>
<td>Sheet (2)</td>
</tr>
<tr>
<td>8</td>
<td>9900 142</td>
<td>Hexagon screw M5x12 (4)</td>
</tr>
<tr>
<td>9</td>
<td>9990 861</td>
<td>Plug (6)</td>
</tr>
<tr>
<td>10</td>
<td>9990 866</td>
<td>Rubber cap (4)</td>
</tr>
</tbody>
</table>

Spare parts diagram high-pressure filter

Spare parts diagram trolley F-370
### SPARE PARTS AND ACCESSORIES

#### 11.6 SPARE PARTS LIST SUCTION SYSTEM (RIGID)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>ORDER-NO</th>
<th>DESIGNATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0341 264</td>
<td>Suction system assy.</td>
</tr>
<tr>
<td>2</td>
<td>0344 341</td>
<td>Filter, mesh width 1 mm</td>
</tr>
<tr>
<td></td>
<td>0250 245</td>
<td>Optional: Filter, mesh width 0.8 mm</td>
</tr>
<tr>
<td>3</td>
<td>0341 275</td>
<td>Return pipe</td>
</tr>
<tr>
<td>4</td>
<td>0341 260</td>
<td>Hex screw cap with chain and clamp</td>
</tr>
<tr>
<td>5</td>
<td>0341 367</td>
<td>Sealing</td>
</tr>
</tbody>
</table>

---

**Spare parts diagram trolley F-250**

**Spare parts diagram suction system (rigid)**
**11.7 SPARE PARTS LIST HOPPER 5L**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>ORDER-NO</th>
<th>DESIGNATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>0341 265</td>
<td>Hopper 5l, assy.</td>
</tr>
<tr>
<td>1</td>
<td>0340 901</td>
<td>Cover</td>
</tr>
<tr>
<td>2</td>
<td>0037 607</td>
<td>Filter disk, mesh width 0,8 mm</td>
</tr>
<tr>
<td></td>
<td>0003 756</td>
<td>Filter disk, mesh width 0,4 mm</td>
</tr>
<tr>
<td>3</td>
<td>9902 306</td>
<td>Sheet metal screw 3,9x13 (2)</td>
</tr>
<tr>
<td>4</td>
<td>0340 904</td>
<td>Hopper</td>
</tr>
<tr>
<td>5</td>
<td>0340 908</td>
<td>Return pipe</td>
</tr>
</tbody>
</table>

**11.8 SPARE PARTS LIST HOPPER WITH TOPCLEAN**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>ORDER-NO</th>
<th>DESIGNATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>0341 268</td>
<td>Hopper 5l with TopClean, assy.</td>
</tr>
<tr>
<td>1</td>
<td>0340 904</td>
<td>Hopper 5l (filter disc see 11.7)</td>
</tr>
<tr>
<td>2</td>
<td>0340 901</td>
<td>Cover</td>
</tr>
<tr>
<td>3</td>
<td>0340 271</td>
<td>TopClean, assy.</td>
</tr>
<tr>
<td>4</td>
<td>0340 270</td>
<td>Return pipe</td>
</tr>
<tr>
<td>5</td>
<td>0340 499</td>
<td>Screwing</td>
</tr>
<tr>
<td>6</td>
<td>0340 466</td>
<td>Distributor ring</td>
</tr>
<tr>
<td>7</td>
<td>0340 500</td>
<td>Rotary valve shaft</td>
</tr>
<tr>
<td>8</td>
<td>9971 486</td>
<td>O-ring 4x2 (FFPM)</td>
</tr>
</tbody>
</table>

---

Spare parts diagram hopper

Spare parts diagram hopper with TopClean
J. Wagner GmbH Otto Lilienthal-Str. 18 D-88677 Markdorf

Konformitätserklärung
Hiermit erklären wir, daß die Bauart von
folgenden einschlägigen Bestimmungen entspricht:
2006/42 EG, 89/336 EG, 73/23 EG

Angewendete harmonisierte Normen, insbesondere:
Applied harmonized standards, in particular:
EN ISO 12100-1/-2 (EN 292-1/-2), EN 1953, EN 60204-1, EN 55014-1/2

Angewendete nationale technische Spezifikationen, insbesondere:
Applied national technical standards and specifications, in particular:
BGR 500 /2/ Kapitel 2.29, 2.36

04.05.2007
Datum / Date / Date / Datum

Unterschrift / Signature / Signature / Handtekening

Geschäftsführer / Executive Officer / Directeur / Directeur
Entwicklungsleiter / Head of Development / Directeur du développement / Chef ontwikkeling

Wagner-Nr. 0252420
TESTING OF THE UNIT

in accordance with the guidelines for liquid jets (spraying units) of the German industrial employer’s liability insurance association.

The unit has to be tested when appropriate, however at least every 12 months. by experts whether safe operation continues to be ensured.

In case of non-operative units the test can be postponed until the next start-up.

The operator is obliged to make an appointment for the unit test.

Please contact the WAGNER customer service centers

(This guideline only applies for Germany)

IMPORTANT INFORMATION ON PRODUCT LIABILITY

An EU directive valid since 01.01.1990 specifies that the manufacturer is only liable for his products if all the parts originate from the manufactured or are approved by him, and if the units are mounted and operated properly.

If accessories or spare parts from third parties are used, liability can be partially or completely inapplicable. In extreme cases the responsible authorities can prohibit the use of the entire unit (German industrial employer’s liability insurance association and factory inspectorate).

With original WAGNER accessories and spare parts, compliance with all safety regulations is guaranteed.

NOTE ON DISPOSAL

In observance of the European Directive 2002/96/EC on waste electrical and electronic equipment and implementation in accordance with national law, this product is not to be disposed of together with household waste material but must be recycled in an environmentally friendly way!

Wagner or one of our dealers will take back your used Wagner waste electrical or electronic equipment and will dispose of it for you in an environmentally friendly way. Please ask your local Wagner service centre or dealer for details or contact us direct.

GUARANTEE DECLARATION

24 months, at two-shift operation 12 months, at three-shift operation 6 months

We give a works guarantee to the following extent for this unit:

All those parts that prove to be unserviceable or to be considerably impaired in their serviceability within 24 months in case of single-shift operation, 12 months in case of two-shift operation or 6 months in case three-shift operation since the point of handing over to the buyer due to a circumstance lying before this handing over – in particular due to faulty design, bad building materials or poor execution – are improved or supplied new as we choose without costs.

The guarantee is given in the form that the unit or individual parts of it are replaced as we decide. The costs required to this purpose, in particular transportation, road, working or material costs, are borne by us unless the costs increase because the unit has been brought subsequently to a place that is not the location of the customer.

We do not accept any guarantee for damage that has been caused by the following reasons:

Unsuitable or incorrect usage, faulty mounting or starting-up by the buyer or by third parties, natural wear, faulty handling or maintenance, unsuitable coating materials, substitute materials and chemical, electrochemical or electrical influences, in as far as damage is not due to our fault. Abrasive coating materials, such as minium, dispersions, glazes, liquid abrasive materials, etc. reduce the durability of valves, packings, spray guns, tips, cylinders, pistons, etc. Any resulting signs of wear are not covered by this guarantee.

Components that were not manufactured by Wagner are subject to the original manufacturer warranty.

The replacement of a part does not extend the guarantee period of the unit.

The unit has to be examined immediately after receipt.

Obvious faults are to be reported in writing within 14 days after receipt of the unit in order to avoid loss of the rights arising from faults.

We reserve the right to have the guarantee fulfilled by a contractual company.

Fulfilling of the guarantee depends on proof being provided by invoice and delivery note. If the check shows that the case is not a guarantee case, repairs are carried out at the expense of the buyer.

We make it clear that the guarantee declaration does not represent a limitation of the statutory rights or of the rights agreed contractually through our general terms of business.

J. Wagner GmbH

Subject to modifications - Printed in Germany
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